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Chris Haslego  
President  
Cheresources, Inc.

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1422 Goswick Ridge Road  
Midlothian VA 23114

Fax: 561-658-6489  
Email: [support@cheresources.com](mailto:support@cheresources.com)

***Content Based  
Chemical Engineering***

CALCULATION TITLE

		SEAGas Pipeline Design - Minerva	Uniformly Normalised		
		mole %	mole %		
CH4	Methane	93.605	93.6050	%	
C2H6	Ethane	2.24	2.2400	%	
C3H8	Propane	0.81	0.8100	%	R= 8.314510 kJ/mol.°K
C4H10	I-Butane	0.107	0.1070	%	MW air= 28.9625 kg/kmol
C4H10	n-Butane	0.171	0.1710	%	Zb air= 0.99958
C5H12	i-Pentane	0.057	0.0570	%	Pb= 0 kPa(g) <input type="text"/> 0 psi(g)
C5H12	n-Pentane	0.052	0.0520	%	Ps= 101.325 kPa(abs)
C6H14	n-Hexane	0.098	0.0980	%	Pb= 101.325 kPa(abs)
C7H16	n-Heptane		0.0000	%	Tb= 15 °C <input type="text"/> 59 °F
C8H18	n-Octane		0.0000	%	Ts= 273.15 °K
C9H20	n-Nonane		0.0000	%	Tb= 288.15 °K
C10H22	n-Decane		0.0000	%	
C6H6	Benzene		0.0000	%	
CO	Carbon Monoxide		0.0000	%	
CO2	Carbon Dioxide	1.885	1.8850	%	
H2S	Hydrogen Sulfide		0.0000	%	
N2+O2	Air		0.0000	%	
H2	Hydrogen		0.0000	%	
O2	Oxygen		0.0000	%	
N2	Nitrogen	0.972	0.9720	%	
H2O	Water	0.003	0.0030	%	
		100.0000	100.0000	%	
MW		17.4749		kg/kmol	17.4797 from AGA8 GCM2 Method
SG ideal		0.6034		Specific Gravity	0.6035 from AGA8 GCM2 Method
SG real		0.6046			0.6046 from AGA8 GCM2 Method
Zb [15°C, 0 kPa(g)]		0.9975		Compressibility at base conditions	0.9978 from AGA8 GCM2 Method
HHV ideal		38.2125		MJ/Sm <sup>3</sup> Higher Heating Value	
HHV real		38.2975		MJ/Sm <sup>3</sup> Wobbe Index	49.253544
LHV ideal		34.4554		MJ/Sm <sup>3</sup> Lower Heating Value	38.2797 from AGA8 GCM2 Method
LHV real		34.5320		MJ/Sm <sup>3</sup>	
P		6900		kPa(g) Operating Pressure	1000.776 psi(g)
T		69.8		°C Operating Temperature	157.64 °F
P		7001.325		kPa(abs)	
T		342.95		°K	
Pc		4597.01		kPa(abs) Pseudo Critical Pressure	includes Wichert & Aziz Correction for Sour Gas
Tc		195.60		°K Pseudo Critical Temperature	includes Wichert & Aziz Correction for Sour Gas
Vc		0.0058		m <sup>3</sup> /kg Pseudo Critical Specific Volume	
Zc		0.2868		Pseudo Critical Compressibility	
Pr (Pro)		1.5230	0.0220	Pseudo Reduced Pressure	
Tr		1.7533		Pseudo Reduced Temperature	
Z (MW<40, P<70MPa)		0.9248		Compressibility (Pr 0 to 15, Tr 1 to 3)	0.9295 from AGA8 GCM2 Method
d		46.3972		kg/m <sup>3</sup> Density	46.0937 from AGA8 GCM2 Method
Cpo (T -25 to 150°C)		38.8280		kJ/kmole.°C Heat Capacity (Pconstant)	2221.9282 J/kg.°C
Cvo		30.5135		kJ/kmole.°C Heat Capacity (T constant)	1746.131 J/kg.°C
ko=Cpo/Cvo		1.2725		Thermal Conductivity	0.0473265 W/m.°C (MW>16, 20<T<200°C, Pr<8, 1<Tr<3)
Cp		44.0491		kJ/kmole.°C refer Redlich-Kwong	2520.7087 J/kg.°C
Cv		32.6013		kJ/kmole.°C Equations of State	1865.6061 J/kg.°C
k=Cp/Cv		1.3511		Velocity of Sound	438.67355 m/sec
w		0.0200		Acentric Factor	
u (T -130 to 500°C)		0.0149		cP (mPa.s) Viscosity from Fig 23-23 (P 0 to 21 Mpa)	
ua @101.325 kPa(a)		0.01206114		cP (mPa.s) or Viscosity from 23-22 (if Tr > 1.0)	
u/ua		1.12063134		and pressure correction from 23-24	
u		0.0135		cP (mPa.s)	0.0137468 from John M Campbell & Co
or if high levels of non hydrocarbons are present (eg 20%)					
E		0.04532		Eq 23-20 (corrected)	
E.ua		0.00056		Eq 23-21 (corrected) and Eq 23-22	
ua @101.325 kPa(a)		0.01241		cP (mPa.s) for high levels of non hydrocarbons	
u		0.0139		cP (mPa.s) with pressure correction from 23-24	
H (T -30 to 480°C)		10890.7928		kJ/kmol Enthalpy (Pr 0.1 to 10, Tr 1 to 4)	Note:H=0 for T=0°K and P=0 kPa(abs)
JT		623.224831		kJ/kg Note: Values for Hexane, Heptane, Octane, Nonane, Decane are approximate only!	2.8924 from AGA8 GCM2 Method
S (T -80 to 240oC)		181.128199		kJ/kmole.K Entropy (Pr 01 to 10, Tr 0.8 to 4)	Note:S=0 for T=0°K and P=0 kPa(abs)
		10.365		kJ/kg.K Note: Values for Hexane, Heptane, Octane, Nonane, Decane are not available!	