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***Content Based  
Chemical Engineering***

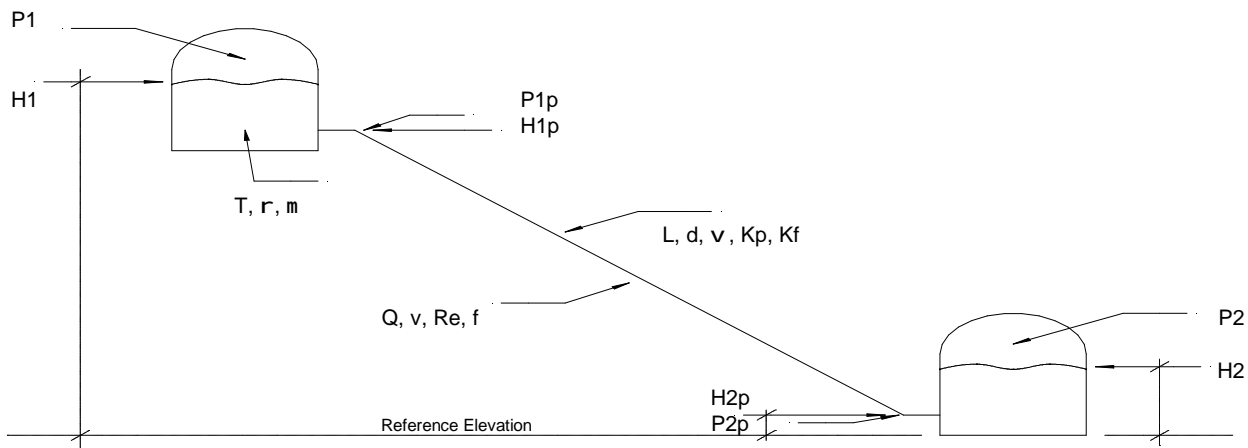
Pipe and Fittings Pressure Drop Calculation (refer Crane Flow of Fluids)

Ver 1.020

Feb-03

Client:   
 Task:

Project:   
 By:



Upstream Conditions:

At Fluid Surface:	
Pressure P1	2695 kPa(g)
Elevation H1	5 m
At Pipe Inlet:	
Elevation H1p	1.5 m
Pressure P1p	2729 kPa(g)

Downstream Conditions:

At Fluid Surface:	
Pressure P2	371 kPa(g)
Elevation H2	12.0 m
At Pipe Inlet:	
Elevation H2p	3 m
Pressure P2p	460 kPa(g)

Pipe Size:

Reference Pipe Size	
Size (in)	4
Sched	40
User Selections:	
Type	6
Steel Pipe-clean	
Roughness v	0.05 mm
Inside Dia. d	102.26 mm
Pipe K Factor: Kp	18878.2
Fittings K Factor: Kf	124.4
Valves K Factor: Kv	544.5
Ktot	19547
Le(ref)	7,748 m

Fluid Details:

Fluid Type	Water
T	15 oC
r	1000 kg/m3
m	198 cP

Fluid Flow:

Q	14,202 kg/hr
q	236.7 l/min
v	0.48 m/sec
Re	248
f	0.25798
f <sub>r</sub> (fully turbulent flow)	0.01662
dPfrict	-2255.0 kPa
dPelev	-14.7 kPa
dPtotal	-2269.7 kPa
dPf/P1	81%
dPf/100m	-29.1 kPa/100m

Pipe Details:

Select the size, schedule and type (1 to 17) of pipe and provide the length of each.  
 Select the type and number of fittings of each size in the line.  
 Select the type and number of valves of each size in the line.  
 Where valve manufacturers data is available as Cv or K values these may be entered.  
 The library provides a storage area for valve Cv and K values.

	4	1.5	2	2
Size (in)	4	1.5	2	2
Sched	40	10S	10S	10S
Type	6	14	6	13
	Steel Pipe-clean	Galvanised Iron	Steel Pipe-clean	Epoxy Lined
Roughness v mm	0.05	0.15	0.05	0.007
NB mm	100	40	50	50
OD mm	114.3	48.3	60.3	60.3
WT mm	6.02	2.77	2.77	2.77
Inside Dia. cmm	102.26	42.76	54.76	54.76
L m	6500	7	12	50
v m/sec	0.5	2.7	1.7	1.7
Kp	16398.4	17.7	30.3	126.1
Le m	6500.0	7.0	12.0	50.0
dPfrict kPa	1891.7	66.6	42.5	177.0
dP/100m kPa	29.1	952.0	353.9	353.9
Kp(ref)	16398.3969	577.6416	368.1618	1534.0073
Le(ref) m	6500.0	229.0	145.9	608.1

**ENGINEERING DESIGN CALCULATION - DENNIS KIRK**

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Fittings Details:				4	1.5	2	2	
Elbow B/W	90°	SR(r/d)=1	20					
		LR(r/d)=1.5	14		2	4		
		r/d=2	12					
		r/d=3	12					
		r/d=4	14					
		r/d=6	17					
		r/d=8	24					
		r/d=10	30					
		r/d=12	34					
		r/d=14	38					
		r/d=16	42					
		r/d=20	50					
		45°	SR (r/d=1)	15				
			LR (r/d=1.5)	10				
180°	SR (r/d=1)	30						
	LR (r/d=1.5)	22						
Other	180°	r/d=6.0	30.2	42				
Mitre Bend	Angle	0°	2					
		15°	4					
		30°	8					
		45°	15					
		60°	25					
		75°	40					
		90°	60					
Tee B/W	Thru Run		7.5	17	2	1		
	Thru Branch		35					
Pipe Entry	Projecting Flush	Sharp	0.78					
		Rounded 0.1	0.5	1				
			0.09					
Pipe Exit	Projecting Flush	Sharp	1			1		
		Rounded 0.1	1					
			1					
Reducer ANSI	d1/d2=	0.4	36°					
		0.5	30°			1		
		0.6	23°		1			
		0.75	18°					
		0.8	10°					
		other	0.7	20°				
Enlargement ANSI	d1/d2=	0.4	36°					
		0.5	30°			1		
		0.6	23°		1			
		0.75	18°					
		0.8	10°					
		other	0.62	21°				
Contraction Sudden	d1/d2=	0.8	180°					
Enlargement Sudden	d1/d2=	0.5	N/A		1			
Included angle > 45°	Note: Enter in column for the smaller size							
	Kf			23.70992775	2.053172167	2.75373265	0	
	Kf(ref)			23.7099	67.1580	33.4882	0.0000	

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Client:   
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Valve Details:				4	1.5	2	2
Gate	FB		8	6		2	
	RB	d1/d2=b a	0.666 15°				
Plug	Parallel	d1/d2=1	18				
		d1/d2=b	0.77				
		a	16				
Ball	FB		3				
	RB	d1/d2=b	0.77				
	a	23°					
Butterfly			45				
Check	Swing	Angle Seat	100				
		Vert Seat	50				
	Lift Check	Hor Seat	600				
	(d1/d2=1)	Angle Seat	55				
	Wafer	Axial	Varies				
Foot Valve	Vertical Disc		420				
	Hinged Disc		75				
Globe (d1=orifice)	Inline	d1/d2=1	340				
		Angled	d1/d2=1 45°				
		d1/d2=1 90°	150				
	Inline Red.	d1/d2=b	0.35				
Other Valves							
Stockham Wafer Check 2 in	Cv= USGPM		54.3	1		1	
Stockham Wafer Check 3 in		139.3					
Stockham Wafer Check 4 in		271.3					
Stockham Wafer Check 6 in		725					
Stockham Wafer Check 8 in		1509					
Stockham Wafer Check 10 in		2640					
Stockham Wafer Check 12 in		4075					
Kitz Ball RB 2 in		160					
Kitz Ball RB 3 in		440					
Kitz Ball RB 4 in		780					
Kitz Ball RB 6 in		1500					
Kitz Ball RB 8 in		1700					
Kitz Ball RB 10 in		3100					
Kitz Ball RB 12 in		5800					
Richards Ball RB (Series 11) 2 in		115					
Richards Ball RB (Series 11) 3 in		320					
Richards Ball RB (Series 11) 4 in		600					
Richards Ball RB (Series 11) 6 in	1000						
Richards Ball RB (Series 11) 8 in	2000						
Starline Ball RB 2 in	125						
Starline Ball RB 3 in	319						
Starline Ball RB 4 in	580						

