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ID: 98**Date:** 2000-09-24**UserID:** admin**Category:** Equipment Design**Question:** How do I design a vapor-liquid separator or a flash drum?

Answer: The size of a vapor-liquid separator should be dictated by the anticipated liquid and vapor flow rates from the vessel. The following sizing methodology is based on the assumption that those flow rates are known.

Use a vertical pressure vessel with a length-to-diameter ratio of about 3 to 5. The vessel should provide about 5 minutes of liquid inventory between the normal liquid level and the bottom of the vessel (with the normal liquid level being at about the vessel's half-full level).

For the maximum vapor velocity (which will set the vessel's diameter), use the following equation:

$$V_{\max} = (k) [(d_L - d_V) / d_V]^{0.5}$$

where:

V_{\max} = maximum vapor velocity, ft/sec

d_L = liquid density, lb/ft³

d_V = vapor density, lb/ft³

$k = 0.35$ (when the vessel includes a de-entraining section)

The vessel should have a vapor outlet at the top, liquid outlet at the bottom. The vapor outlet should be at a level somewhat above the half-full level. At the vapor outlet, provide a mesh section within the vessel such that the vapor must pass through the mesh before it can leave the vessel. Depending upon how much liquid flow you have, the liquid outlet line should probably have a level control valve.

As for the mechanical design of the vessel (i.e., materials of construction, thickness, corrosion allowance, etc.), use the same methodology as for an

vessel.

Also see the following references:

1. *"Design Two-Phase Separators Within the Right Limits", W.Y. Svrcek and Monnery, Chemical Engineering Progress, October 1993*
2. *"Successfully Specify Three-Phase Separators", same authors, Chemical Progress, September, 1994.*
3. *Vapor-Liquid Separator Design Spreadsheet (Linked below)*

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